SUPAGAS PROCEDURE TO CHANGE A FORKLIFT CYLINDER

UNLOADING PROCEDURE



1. PUT PROTECTIVE EQUIPMENT ON



2. TURN GAS CYLINDER VALVE OFF



3. UNSCREW GAS CONNECTOR



4. WATCH FOR ESCAPING GAS FROM FUEL LINE

7. ALWAYS STORE GAS CYLINDER



5. UNDO BRACKETS ON FORKLIFT



6. REMOVE CYLINDER

Additional Safety Tips

- A forklift cylinder in usage must always be in date (10 years from stamped date).
- Ensure straps are tight and cylinder is securely fitted.
- After attaching the hose to the cylinder and turning the gas on, spray soapy water on all connections and valves. If there are any leaks, bubbles will form quickly at the leak point.
 Any leaks must be fixed immediately, so contact Supagas for assistance.
- LPG is highly flammable. When a forklift cylinder is being changed over, there should be no smoking and no ignition source in the vicinity of the changeover.
- If o-rings are missing or damaged, 'Tag Out' the cylinder and call Supagas.
- If you are unsure about any points in loading or unloading of a forklift cylinder, please contact your nearest Supagas Depot on **13 78 72**.
- Manual Handling. When handling and manoeuvring LPG cylinders, be sure to place your body in a safe comfortable position to support any handling activity to prevent musculoskeletal injuries. If in doubt, request assistance.
- Refer to safety data sheet (SDS) on Supagas website in the event of emergency and or injury / illness and the inclusion of the emergency after hours number 1300 275 021.

LOADING PROCEDURE



1. PLACE CYLINDER IN MIDDLE OF BRACKETS ON REAR OF FORKLIFT



2. ENSURE O-RINGS IN FORKLIFT VALVE ARE IN GOOD CONDITION. SEE ADDITIONAL SAFETY TIPS SECTION.



3. ENSURE PRESSURE RELIEF VALVE IS AT THE TOP AND THEN SECURE BRACKET HOLDERS



4. ENSURE TAP IS TURNED OFF ON GAS CYLINDER



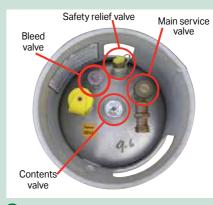
5. CONNECT FUEL LINE HOSE TO GAS CYLINDER



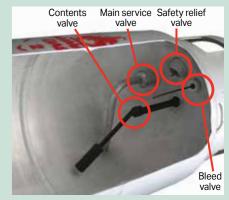
6. TURN GAS CYLINDER VALVE ON



7. SPRAY CYLINDER WITH SOAPY WATER TO ENSURE THERE IS NO LEAKAGE



8a. IMPORTANT PARTS OF THE FORKLIFT CYLINDER



8b. IMPORTANT PARTS OF THE FORKLIFT CYLINDER (CONT)
- INTERIOR VIEW





